

---

## SCREW INSTALLATION GUIDE

---

- 1** Mark position for where the screw will be fixed.
- 2** Fit a drill bit the same size as the screw shank. Drill bit used should be the correct type for the medium being drilled.
- 3** Drill a clearance hole through the item you are fixing (unless the item already has a pre-made hole).
- 4** Set the item you are fixing on in the position where it is being fixed and mark the screw position.
- 5** Remove the item you are fixing and predrill a smaller pilot hole (should be roughly 1.5-2mm smaller than the screw size being used and at least the length of the screw).
- 6** Reposition the item to be fixed and place the screw through the clearance hole so that it enters the pilot hole.
- 7** Select either a manual screw driver of the correct size, or fit the correct pozidriv to an electric screw driver and tighten the screw fully.
  - Ensure that you apply force as you tighten the screw to help it go into the wood and to stop the screw driver from slipping and damaging the screw head.
  - Do not overtighten the screw as again this can damage the screw.
  - If using an electric screw driver ensure that the speed setting is not too high.

